



MOLI Job Transactions

real-time production recording that feeds your ERP automatically

Good parts, scrapped parts, scrap reasons — recorded at the moment they happen, cross-referenced across systems.

Good scrap data with reasons is the foundation of meaningful continuous improvement.

In MOLI, First Pass Yield updates live. Transactions sync back to your connected ERP, eliminating the manual re-entry that introduces errors and lag.

The screenshot shows the 'Add Job Transaction' form in the MOLI system. The form includes fields for Job (A04295400), Operation (Molding: 20), Next operation (9000: QC HOLD), Total hours (1), Moved (100), Completed (100), Scrapped (1), and Scrap reason (Flash). There is a checkbox for 'Complete operation' which is checked. The Lot Number is 09989998819991197253, and the Workcenter is Airplane Folding Station. A comment field contains the text 'Finished the job with only one bad part!'. A 'Save' button is in the top right corner.

HOW IT WORKS

MOLI provides interfaces for operators to enter part counts, including scrapped parts by scrap reason.

As Good / Not Good parts are counted and contained during the manufacturing process, MOLI Job Transactions create an interlinked record of counts with scrap reasons regardless of source.

- » Operators report good parts + scrap at each workcenter...
- » Machines automatically report scrap via their APIs...
- » Another system is aware of yet more scrap...

As transactions are recorded, MOLI keeps everything updated, and lets you get the complete picture.

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Every part counts. **Count them accurately.**



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